



FRAME	A	B	C	D	E	F	G	H	J	K	L	M	N	P	Q	R	S	T	U	W	KEY WAY	WGT
404	18.43	16.37	10.5	4.26	9.75	17.5	4.88	11.5	5.0	11.3	5.62	9.1	10.02	2.25	4.88	8.75	2.5	5.75	2.44	1.44	376 x 21	200
406	21.93	16.37	10.5	5.76	9.75	17.5	6.88	11.5	7.0	11.3	5.62	9.1	12.52	2.25	4.88	8.75	3.5	5.75	3.44	1.44	376 x 21	240
409	24.93	16.37	10.5	5.76	9.75	17.5	6.88	11.5	7.0	11.3	5.62	9.1	14.02	2.25	4.88	8.75	3.5	5.75	3.44	1.44	376 x 21	280
412	27.93	16.37	10.5	5.76	9.75	17.5	9.88	11.5	10.0	11.3	5.62	9.1	15.52	2.25	4.88	8.75	5.0	5.75	4.94	1.44	376 x 21	330

FRAME INLET AND DISCHARGE CONNECTIONS	HOLES	BOLT HOLE DIAMETER
404	4" NPT	0.69
406	4" NPT	0.69
409	4" OR 5" NPT	0.69
412	6" NPT	0.69

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<p>1 PERPENDICULARITY 2 TRUE POSITION 3 CONCENTRICITY 4 STRAIGHTNESS 5 MAX MATERIAL CONDITION 6 FINISH IN MICRO INCHES 7 ROUNDNESS OF FEATURE SIZE 8 ROUNDLNESS OF SURFACE 9 PROFILE OF SURFACE 10 DIAMETER 11 ANGLE</p>	<p>DO NOT SCALE DIMENSIONS. DIMENSIONS SHOWN IN PARENTHESES ARE FOR INFORMATION ONLY. DIMENSIONS IN PARENTHESES ARE TO BE USED ONLY IF SPECIFIED OTHERWISE.</p>
<p>130003021</p>	<p>ASSEMBLY, TOP LEVEL 400 ROOTS-FLO</p>
<p>DATE 15 DRAWN BY CHECKED APPROVED 11/18/01</p>	<p>DATE DATE DATE 200.0 WEIGHT 1 OF 1 SHEET SCALE 1:6 DRAWING NUMBER T30003021</p>
<p>REV NO REVISIONS</p>	<p>BY DATE ECO CMD APPD</p>